

Please amend the above referenced application as follows:

In the Specification

Page 1

Line 22, after the word "above" please insert --mentioned--; delete the word "apparatus", please insert --apparatuses--.

Page 4

Line 3, after "continuous," insert --and the--;

Lines 7-9, delete these lines and substitute --non-interlocking upper blade drive in each circular cutter unit which allows easy and quick exchange as--.

Page 5

Line 19, after "setting" insert --of--;

Line 24, after "angle" insert -- $\alpha$ --;

Line 25, after "10" insert --(see Fig. 2), and can lie in a range of 8° to 12°, preferably 9° to 11°--.

Line 31, before "about" insert --less than 25mm and preferably less than 20mm, or--.

Page 7

Line 28, add --Preferably the overlap is in the range of 0.18 to 0.23 mm--.

Page 8

Line 12, after "angle" insert --to a range of 6° to 8° at the nib of the overlap, preferably in the range of 6.5° to 7.5°--.